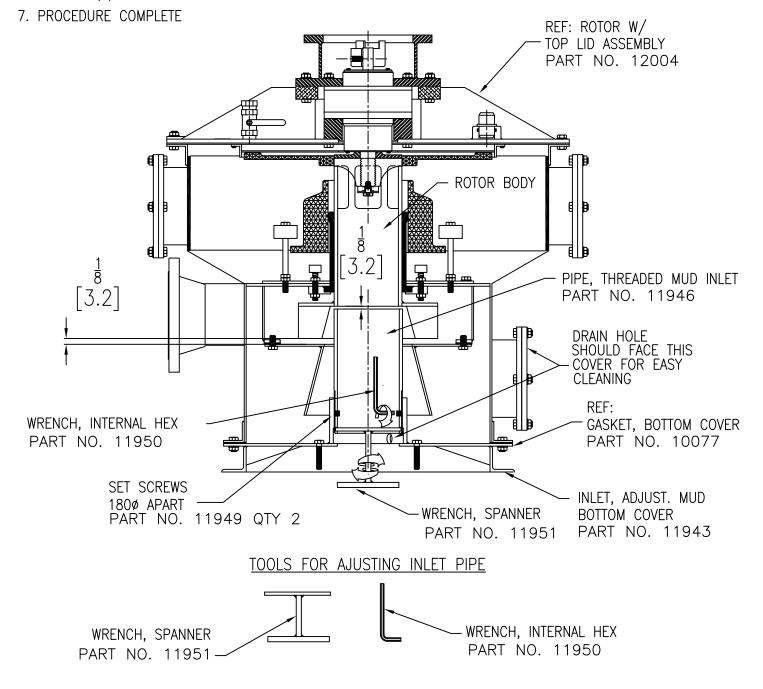
ASSEMBLY PROCEDURE

- 1. FASTEN ROTOR WITH TOP LID ASSEMBLY AND GASKET TO THE SHELL
- 2. FASTEN COVER, PUMP STOP PLATE TO PUMP CASING WITH GASKET
- 3. FASTEN BOTTOM COVER TO SHELL WITH GASKET
- 4. USING SPANNER WRENCH PART NO. 11951, TURN INLET PIPE, PART NO. 11946, CLOCKWISE UNTIL IT CONTACTS THE ROTOR BODY.
- 5. TURN THE INLET PIPE, PART NO. 11946, COUNTER CLOCKWISE ONE COMPLETE TURN TO OBTAIN 1/8 INCH (3,2 MM) GAP BETWEEN ROTORBODY AND INLET PIPE
- 6. TIGHTEN (2) SET SCREWS, PART NO. 11949 TO SECURE THE INLET PIPE, PART NO. 11946 IN POSITION.



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TITLE

INLET KIT, ADJUSTABLE MUD INSTALLATION PROCEDURE

DRAWN BY: HB	18 MAY 06	11940
SCALE: NONE	APP'D:	11540